

# Material Safety Data Sheet

May be used to comply with  
OSHA's Hazard Communication Standard,  
29 CFR 1910.1200. Standard must be  
consulted for specific requirements.



# U.S. Department of Labor

Occupational Safety and Health Administration  
(Non-Mandatory Form)  
Form Approved  
OMB No. 1218-0072

**IDENTITY** (As used on label and list) **Tuffcoat Extreme Clear PN: 7595x** **Note:** Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.

<b>Section I</b>	
Manufacturer's Name <b>Primera Technology Inc.</b>	Emergency Telephone Number <b>763-475-6676</b>
Address (Number, City, State, and Zip Code) <b>Two Carlson Parkway North</b>	Telephone Number for information <b>763-475-6676</b>
<b>Plymouth, MN 55447</b>	Date Prepared <b>11/10/08</b>
	Signature of Preparer (optional)

## Section II - Hazardous Ingredients/identity Information

Hazardous Components (Specific Chemical ~ Common Name(s))	OSHA PEL	ACGIH TLV	Other Limits Recommended	% (optional)
No components are hazardous as defined by 29CFR1910-12				

Substances present at a concentration of .1% or more.  
Classified as a carcinogen by IARC, NTP OR OSHA: None are known.

## Section III -- Physical/Chemical Characteristics

Boiling Point NA	Specific Gravity (H <sub>2</sub> O = 1) NA
Vapor -Pressure (mm Hg.) NA	Melting Point 235 C
Vapor Density (AIR = 1) NA	Evaporation rate (Butyl Acetate = 1) NA
Solubility in Water NA	
Appearance and Odor NA	

## Section IV -- Fire and Explosion Hazard Data

Flash Point (Method Used) N/A	Flammable Limits None are known.	LEL	UEL
Extinguishing Media Water, Carbon dioxide, Foam, Dry Chemical.			
Special Fire Fighting Procedures None			
Unusual Fire and Explosion Hazards None			

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**Section V – Reactivity Data**

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Stability	Unstable		Conditions to Avoid Temperatures above 235 C
	Stable	X	

Incompatibility (*Materials to Avoid*)

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**Hazardous Decomposition or Byproducts**

Carbon monoxide and hydrocarbon oxidation products including organic acids, aldehydes, alcohols, and acrylic monomers.

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Hazardous Polymerization	May Occur		Conditions to Avoid
	Will Not Occur	X	

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**Section V1 – Health Hazard Data**

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Route(s) of Entry:	Inhalation?	Skin?	Ingestion?
Not Volatile as marketed/No animal tests have been done./Low ingestion toxicity.			
Health Hazards ( <i>Acute and Chronic</i> ) None are known.			

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Carcinogenicity:	NTP?	IARC Monographs?	OSHA Regulated?
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**Signs and Symptoms of Exposure**

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**Medical Conditions**

Generally Aggravated by Exposure      None are known.

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**Emergency and First Aid Procedures**

If exposed to fumes from overheating or combustion,  
Move to fresh air.

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**Section V1 – Precautions for Safe Handling and Use**

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**Steps to Be Taken in Case Material is Released or Spilled**

Pick up film to avoid a slipping hazard.

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Waste Disposal Method      Landfill is preferred. Disposal method must conform to Federal, State, and local regulation.

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**Precautions to Be Taken in Handling and Storing**

Store in a cool, dry place. Keep packages close  
To prevent contamination.

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**Other Precautions**

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**Section V111 – Control Measures**

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**Respiratory Protection (*Specify Type*)**

None required.

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Ventilation	Local Exhaust	Normal	Special
	Mechanical ( <i>General</i> )		Other

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Protective Gloves      Eye Protection      Safety glasses recommended as part of  
Good individual safety practices.

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**Other Protective Clothing or Equipment**

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**Work/Hygienic Practices**

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